(f) Heat-flo

INDIRECT WATER HEATER PIPING COMPARISON EXAMPLE

ASSUMPTIONS:

- The installation is a typical residential installation in a basement. The installing contractor does not want to get on his hands and knees and connect piping to fittings that are low on the tank and does not want to run piping along the floor. The domestic cold and hot water are piped to floor joints that are 78" off the floor.
- The boiler supply and return headers are 66" and 72" off the floor, either hanging from the floor joists or mounted on the wall behind the equipment.
- The top-connect unit is a Heatflo indirect with easy-to-install piping on top. The T&P valve and the drain valve are both factory-installed.
- The side-connect unit is typical of most side-connect units with fittings low on the tank that require T&P and drain valves to be installed with extra "do-ityourself" parts.
- Installing a Heat-flo unit vs. a typical side-connect unit saves \$167.63 on material costs. In addition, the top-connect unit requires 25% less threaded joints, solder joints, and tube cuts.

NOTE: Material costs are typical contractor prices as of Mar, 2023. Pricing based on press fittings.

Phone: 508-278-2400

Fax: 508-278-2466

E-mail: sales@heat-flo.com

INDIRECT WATER HEATER PIPING COMPARISON: 80-GALLON

SAVE OVER \$167 ON MATERIALS AND AT LEAST 25% ON LABOR!



Heat-flo HF-80 Indirect Water Heater

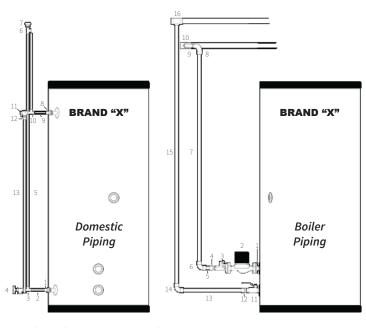
	COLD PIPING	QTY	COST
1	1" Female Adapter	1	\$10.91
2	1" Cu Tubing L	24"	\$13.00
3	Drain Valve (Factory-Installed)	1	\$0.00
4	1" Cu Tee (C X F X C)	1	\$11.24
5	Watts LFN36M1 1/2" Vacuum Relief	1	\$21.55
	HOT PIPING	QTY	COST
6	1" Female Adapter	1	\$10.91
7	1" Cu Tubing L	24"	\$13.00
	T&P VALVE PIPING	QTY	COST
8	T&P Valve (Factory-Installed)	1	\$0.00
9	3/4" Male Adapter	1	\$4.89
10	3/4" Cu Tubing M	14"	\$3.91
11	3/4" 90 Deg. Elbow	1	\$3.74
12	3/4" Cu Tubing M	48"	\$13.40

	SUPPLY PIPING	QTY	COST
1	Taco 110-252F 1" Flange	0.5	\$8.60
2	Pump, Taco 007-F5-71FC	1	\$134.02
3	Shutoff w/ Purge, Webstone 50414	1	\$89.25
4	1" Male Adapter	1	\$9.81
5	1" Cu Tubing M	4.5"	\$1.89
6	1" 90 Deg. Elbow	1	\$7.50
7	1" Cu Tubing M	16"	\$6.72
8	1-1/4" X 1-1/4" X 1" Tee (C X C X C)	1	\$20.30
	RETURN PIPING	QTY	COST
9	Shutoff Valve, 1" IPS, Wat LFFBV-3C	1	\$24.06
10	1" Male Adapter	1	\$9.81
11	1" Cu Tubing M	12"	\$5.04
12	1" 90 Deg. Elbow	1	\$7.50
13	1" Cu Tubing M	10"	\$4.20
	1 Cu Tubing M	10	34.20

Total Cost \$106.55

Total Cost \$349.00

TOTAL MATERIAL COST \$455.55



Typical Side-Connect Indirect Water Heater

COLD PIPING	QTY	COST
1CX1-1/2 F Female adapter	1	\$35.07
1" Cu Tubing L	3"	\$1.26
1" Cu Tee (C X F X C)	1	\$20.66
Drain Valve	1	\$9.74
1" Cu Tubing L	71.25"	\$29.93
1" Cu Tee (C X F X C)	1	\$20.66
Watts LFN36M1 1/2" Vacuum Relief	1	\$21.55
HOT PIPING	QTY	COST
1C X 1-1/2 F Female Adapter	1	\$10.91
1" Cu Tubing*	3"	\$1.26
1" Cu Tee (C X F X C)	1	\$20.66
1" Cu Tubing*	13.25"	\$7.18
T&P VALVE PIPING	QTY	COST
T&P Valve (Watts 100XL8)	1	\$32.04
3/4" Male Adapter	1	\$4.89
3/4" Cu Tubing*	58.75"	\$20.21
	ICX1-1/2 F Female adapter 1" Cu Tubing L 1" Cu Tubing L 1" Cu Tee (C X F X C) Drain Valve 1" Cu Tubing L 1" Cu Tee (C X F X C) Watts LFN36M1 1/2" Vacuum Relief HOT PIPING 1C X 1-1/2 F Female Adapter 1" Cu Tubing" 1" Cu Tee (C X F X C) 1" Cu Tubing" T&P ValVE PIPING T&P VALVE PIPING 3/4" Male Adapter	1

SUPPLY PIPING	QTY	COST
Taco 110-252F 1" Flange	0.5	\$8.60
Pump, Taco 007-F5-71FC	1	\$134.02
Shutoff w/ Purge, Webstone 50414	1	\$89.25
1" Male Adapter	1	\$9.81
1" Cu Tubing M	3"	\$1.26
1" 90 Deg. Elbow	1	\$7.50
1" Cu Tubing M	36"	\$15.12
1" 90 Deg. Elbow	1	\$7.50
1" Cu Tubing M	8"	\$3.36
1-1/4" X 1-1/4" X 1" Tee (C X C X C)	1	\$20.30
RETURN PIPING	QTY	COST
Shutoff Valve, 1" IPS, Wat LFFBV-3C	1	\$24.06
1" Male Adapter	1	\$9.81
1" Cu Tubing M	3"	\$1.26
1" 90 Deg. Elbow	1	\$7.50
1" Cu Tubing M	65.5"	\$27.51
1-1/4" X 1-1/4" X 1" Tee (C X C X C)	1	\$20.30

Total Cost \$236.02

Total Cost \$387.16

TOTAL MATERIAL COST \$623.18

Heat-flo, LLC. P.O. Box 612 Uxbridge, MA 01569

Uxbridge, MA 01569

PIPING COMPARISON 80-427 REV G



INDIRECT WATER HEATER PIPING COMPARISON EXAMPLE

ASSUMPTIONS:

- The installation is a typical residential installation in a basement. The installing contractor does not want to get on his hands and knees and connect piping to fittings that are low on the tank and does not want to run piping along the floor. The domestic cold and hot water are piped to floor joints that are 78" off the floor.
- The boiler supply and return headers are 66" and 72" off the floor, either hanging from the floor joists or mounted on the wall behind the equipment.
- The top-connect unit is a Heatflo indirect with easy-to-install piping on top. The T&P valve and the drain valve are both factory-installed.
- · The side-connect unit is typical of most side-connect units with fittings low on the tank that require T&P and drain valves to be installed with extra "do-ityourself" parts.
- Installing a Heat-flo unit vs. a typical side-connect unit saves \$112.35 on material costs. In addition, the top-connect unit requires 25% less threaded joints, solder joints, and tube cuts.

NOTE: Material costs are typical contractor prices as of Mar, 2023. Pricing based on press fittings.

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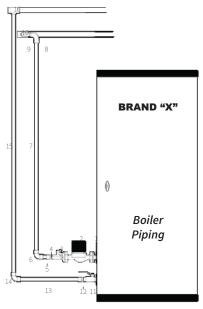
INDIRECT WATER HEATER PIPING COMPARISON: 40-GALLON

SAVE OVER \$110 ON MATERIALS AND AT LEAST 25% ON LABOR!









Heat-flo HF-40 Indirect Water Heater

	COLD PIPING	QTY	COST
1	3/4" Female Adapter	1	\$5.69
2	3/4" Cu Tubing L	34"	\$11.73
3	Drain Valve (Factory-Installed)	1	\$0.00
4	3/4" Cu Tee (C X F X C)	1	\$11.24
5	Watts 1/2" Vacuum Relief	1	\$21.55
	HOT PIPING	QTY	COST
6	3/4" Female Adapter	1	\$5.69
7	3/4" Cu Tubing L	34"	\$11.73
	T&P VALVE PIPING	QTY	COST
8	T&P Valve (Factory-Installed)	1	\$0.00
9	3/4" Male Adapter	1	\$4.89
10	3/4" Cu Tubing M	11"	\$3.07
11	3/4" 90 Deg. Elbow	1	\$3.74
12	3/4" Cu Tubing M	38"	\$10.61

	SUPPLY PIPING	QTY	COST
1	Taco 110-252F 1" Flange	0.5	\$8.60
2	Pump, Taco 007-F5-71FC	1	\$134.02
3	Shutoff w/ Purge, Webstone 50414	1	\$89.25
4	1" Male Adapter	1	\$9.81
5	1" Cu Tubing**	14.5"	\$6.09
6	1" 90 Deg. Elebow	1	\$7.50
7	1" Cu Tubing**	16"	\$6.72
8	1-1/4" X 1-1/4" X 1" Tee (C X C X C)	1	\$20.30
	RETURN PIPING	QTY	COST
9	Shutoff Valve, 1" IPS, Wat LFFBV-3C	1	\$24.06
10	1" Male Adapter	1	\$9.81
11	1" Cu Tubing**	28"	\$11.76
12	1" 90 Deg. Elbow	1	\$7.50
13	1" Cu Tubing**	12"	\$5.04
	1 ca rabing		

Total Cost \$89.94

Total Cost \$360.76

TOTAL MATERIAL COST \$450.70

Typical Side-Connect Indirect Water Heater

	COLD PIPING	QTY	COST
1	3/4" Female Adapter	1	\$5.69
2	3/4" Cu Tubing L	3"	\$1.03
3	3/4" Cu Tee (C X F X C)	1	\$11.24
4	Drain Valve	1	\$9.74
5	3/4" Cu Tubing L	72"	\$24.84
6	3/4" Cu Tee (C X F X C)	1	\$11.24
7	Watts 1/2" Vacuum Relief	1	\$21.55
	HOT PIPING	QTY	COST
8	3/4" Female Adapter	1	\$5.69
9	3/4" Cu Tubing L	3"	\$1.03
10	3/4" Cu Tee (C X F X C)	1	\$11.24
11	3/4" Cu Tubing L	32"	\$11.04
	T&P VALVE PIPING	QTY	COST
12	T&P Valve (Wattas 100XL8)	1	\$32.04
13	3/4" Male Adapter	1	\$4.89
14	3/4" Cu Tubing L	40"	\$13.82

411	
0.5	\$8.60
1	\$134.02
1	\$89.25
1	\$9.81
3"	\$1.26
1	\$7.50
55"	\$23.10
1	\$7.50
8"	\$3.36
1	\$20.30
QTY	COST
1	\$24.06
1	\$9.81
3"	\$1.26
1	\$7.50
72.25"	\$30.34
1	\$20.30
	0.5 1 1 1 3" 1 55" 1 8" 1 QTY 1 1 3" 1 72.25"

OTY

Total Cost \$397.97

COST

Total Cost \$165.08

TOTAL MATERIAL COST \$563.05

SUPPLY PIPING

Heat-flo. LLC. P.O. Box 612

Uxbridge, MA 01569

PIPING COMPARISON 80-427 REV G